



## **Data Sheet**

# **SENTINEL ROOFING RESIN**

#### **Appearance**

Pink / Orange liquid

#### Main resin characteristics

Medium reactivity ortho Thixotropic Pre-accelerated Reduced styrene emission

### **Moulding information**

Hand lay-up

## Shelf life and storage

- Store in the shade out of direct sunlight below 30°C in sealed containers
- The shelf-life will be reduced if the resin is exposed to higher temperatures
- Product can be stored maximum 3 months after receiving date, if kept in appropriate conditions and below its maximum storage temperature. Refer to the Safety Data Sheet for detailed storage instructions.

#### Other possible process

Spray-up

#### **Precautions for handling**

Please find the current SDS on our website www.pbpltd.co.uk

Characteristics, Methods and Conditions	Values (Average values)
Liquid properties	
- Viscosity (dPa.s): V23M2V50 @23°C	4.5 - 6.5 dPa.s
- Solids content (%): NS PC 53	56 - 60%
- Reactivity : R151, 1.5% b/v MEKP 50 @23°C	
- Gel time	14 - 18 minutes
- Peak time	27 - 37 minutes
- Peak temperature	80 - 100°C
Mechanical properties	
(cured resin not reinforced)	
-Tensile ISO 527 (1999)	
- Tensile strength (MPa)	tbc
- Elongation at break (%)	
Flexural ISO 178 (2003)	
- Flexural strength (MPa)	tbc
- Flexural modulus (MPa)	
Thermomechanical properties	
(cured resin non reinforced)	
-HDT ISO 75-2 A (1999) (°C):	tbc